



Installation Instructions for the R8506 Torque Converter Tachometer Kit

General Information:

Operating Voltage: 10-16 VDC

Signal Output: R8941 Sender (300084 Sender Sub-Assembly)

Gauge: R8505 3 3/8" Tachometer

Reverse Voltage Protected

Calibration:

No calibration is necessary.

Mounting Instructions:

- a. Ensure proper size drive tang is inserted fully into slotted shaft. The drive tang is snapped into place but is free to move, allowing for normal eccentricity.
- b. Carefully insert the tip of the male drive tang into the female drive and screw the sender down finger tight. Tighten sender fitting securely; torque must not exceed 200-inch pounds (22.6 newton meters, 15 lb-ft max).

NOTE: The sender can be mounted in any position and works equally well in either direction of rotation.

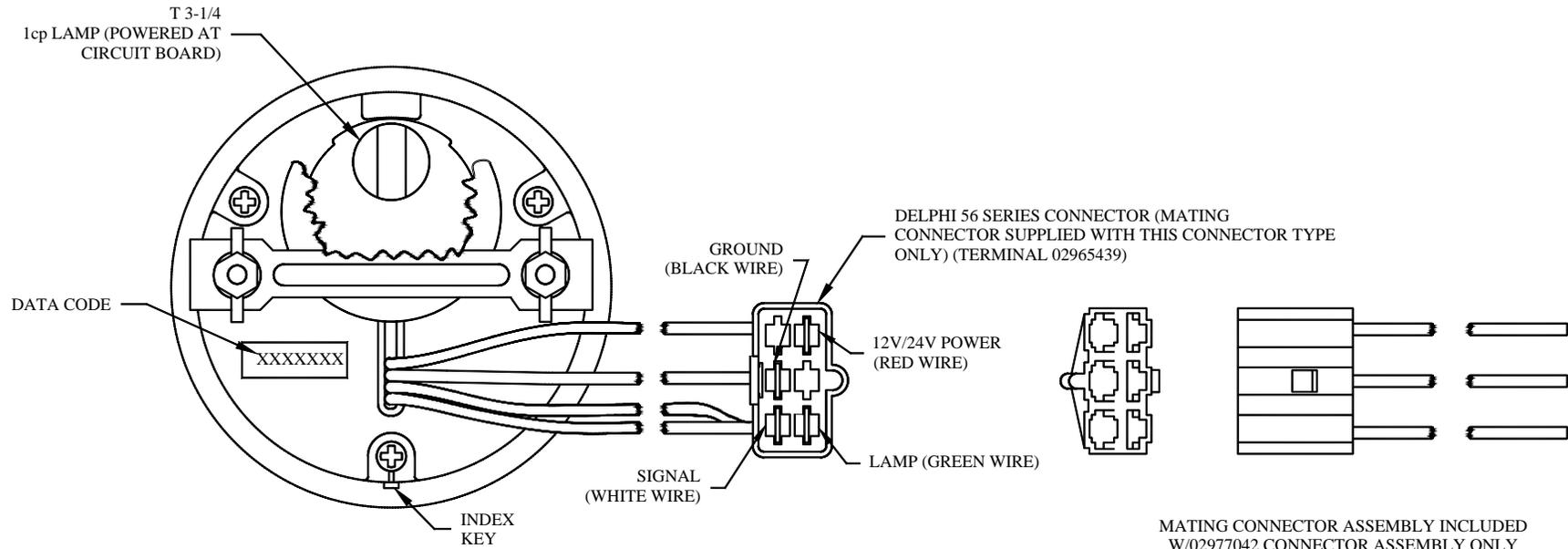
Maintenance:

No routine maintenance is required for the sender. If it is installed in a harsh or severe environment, check terminations for clean and secure connections. The snap-in drive tang may be easily replaced if worn.

Troubleshooting Hints:

- a. If the tach does not operate, but the needle "bumps" when power is applied, the trouble is probably in the sender or its wiring.
- b. A resistance check of the sender should give a reading of between 250 and 300 ohms. Higher or lower readings indicated either a faulty sender or wiring. The wires do not have to be disconnected from the tachometer to obtain a proper reading.
- c. If the tach reads low, check the supply voltage while the engine is running. It should be between 13.5 and 14.5 VDC. If a lower (or higher) voltage is observed, a problem exists in either the installation or the vehicle electrical system.

Wiring Diagram



P/N 02977042

MATING CONNECTOR ASSEMBLY INCLUDED
W/02977042 CONNECTOR ASSEMBLY ONLY
(CONNECTOR 02977044)
(TERMINAL 02977114)